

GTSPA012

GTS Certification Cost List – external –

August 2007

Gemeinschaft Thermisches Spritzen e.V.
Association of Thermal Sprayers

**GTS Certification Cost List (external)
GTSPA012**

Status: August 2007

Printing date: November 2013



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Eingetragen beim / Registered at:
Amtsgericht München, Registergericht:
VR 14203 (22. Sept. 1994)

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List of fees

Variant	Employees	Auditors	Preparation (1) (man days)	Audit planning (man days)	Audit duration (man days)	man days	Basic fee (2) [€]	Follow-up (3) [€]	Total [€]
GTS Certificate									
I a	1 to 5	1	0.750	0.250	2.000	3.000	250	600	3,658
I b	6 to 10	1	0.750	0.250	2.500	3.500	250	600	4,126
I c	11 to 15	1 or 2	0.750	0.250	3.000	4.000	250	600	4,594
I d	16 to 20	1 or 2	0.750	0.250	3.500	4.500	250	600	5,062
I e	21 to 30	1 or 2	1.000	0.250	4.000	5.250	250	600	5,764
I f	31 to 100	2	1.000	0.250	4.250	5.500	250	600	5,998
GTS Certificate + DIN EN ISO 9000									
II a	1 to 5	1 or 2	1.000	0.375	3.000	4.375	700	1,940	6,735
II b	6 to 10	1 or 2	1.000	0.375	3.500	4.875	700	1,940	7,203
II c	11 to 15	1 or 2	1.000	0.375	4.000	5.375	700	1,940	7,671
II d	16 to 20	1 or 2	1.000	0.375	4.500	5.875	700	1,940	8,139
II e	21 to 30	1 or 2	1.250	0.375	4.750	6.375	700	1,940	8,607
II f	31 to 60	2	1.500	0.500	5.000	7.000	700	1,940	9,192
II g	61 to 100	2	2.000	0.500	5.500	8.000	700	1,940	10,128
II h	101 to 250	2	2.500	0.500	6.000	9.000	700	1,940	11,064
GTS Cert. available – followed by DIN EN ISO 9000									
III a	1 to 5	1 or 2	0.500	0.250	0.875	1.625	450	1,400	3,371
III b	6 to 10	1 or 2	0.500	0.250	1.000	1.750	450	1,400	3,488
III c	11 to 15	1 or 2	0.500	0.250	1.250	2.000	450	1,400	3,722
III d	16 to 20	1 or 2	0.500	0.250	1.500	2.250	450	1,400	3,956
III e	21 to 30	1 or 2	1.000	0.500	1.750	3.250	450	1,400	4,892
III f	31 to 60	2	1.000	0.500	3.000	4.500	450	1,400	6,062
III g	61 to 100	2	1.000	0.500	3.500	5.000	450	1,400	6,530
III h	101 to 250	2	1.500	0.500	4.000	6.000	450	1,400	7,466
III k	251 to 500	2	1.500	0.500	5.000	7.000	450	1,400	8,402
DIN EN ISO 9000 (not SLV) + GTS certificate subsequently									
IV a	1 to 5	1	0.750	0.250	1.000	2.000	250	600	2,722
IV b	6 to 10	1	0.750	0.250	1.250	2.250	250	600	2,956
IV c	11 to 15	1 or 2	0.750	0.250	1.500	2.500	250	600	3,190
IV d	16 to 20	1 or 2	0.750	0.250	1.750	2.750	250	600	3,424
IV e	21 to 30	1 or 2	1.000	0.250	2.250	3.500	250	600	4,126
IV f	31 to 100	2	1.000	0.250	2.500	3.750	250	600	4,360

GTS QM Certification

Basic scope incl.

- 2 to 3 TS processes
- 1 to 2 Thermal Spray Specialists
- 1 to 2 Qualified Thermal Sprayers per process

Additional costs per spray specialist (inspection + certificate) = € 175
 Additional costs per qualif. th. sprayer (inspection + certificate) = € 125

Costs for overnight accommodation at the audit location are borne by the contracting company.
 A 10 % flat rate for travel expenses will be charged.

Gemeinschaft Thermisches Spritzen
Quality Management for Thermal Spraying